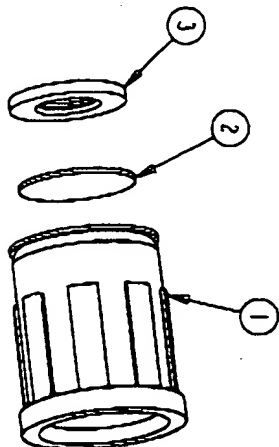
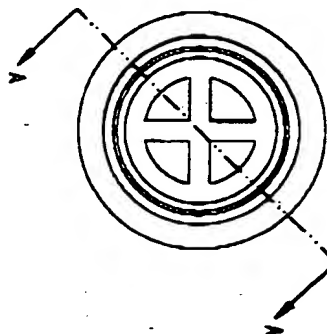
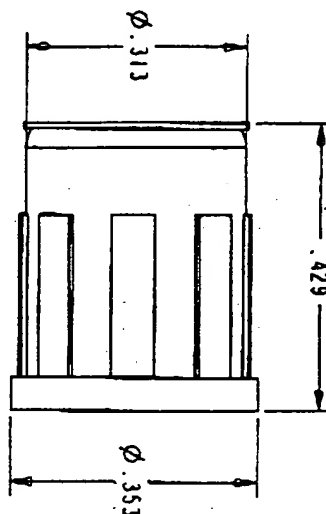




RELEASED 11/14/96

APPROVED SUPPLIER: B. BRAUN  
SUPPLIER PART NUMBER: S5002300

103661 PRO-1



SCALE 4.000

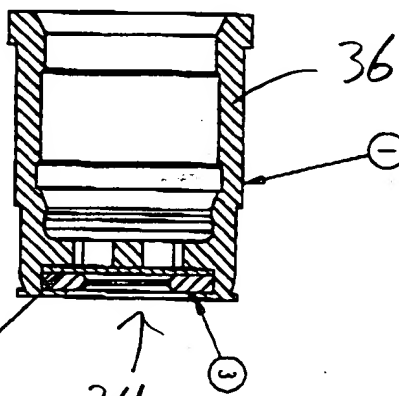


Fig. 3

6. PACKAGING:  
SEALED IN DOUBLE POLYETHYLENE BAGS AND PLACED IN A CARDBOARD BOX.
5. LABELING: PART NO. AND QUANTITY.
4. PARTICLES AND FIBERS/CLEANLINESS:  
NO OIL OR GREASE ON PART.  
LOOSE:  
PARTICLES: NONE VISIBLE > .025"  
FIBERS: NONE VISIBLE > .050" X .005"  
EMBEDDED:  
PARTICLES: NONE VISIBLE > .020"  
FIBERS: NONE VISIBLE > .040" X .005"
3. SURFACE IMPERFECTIONS:  
CRACKS, VOIDS OR SHORT SHOTS: NONE.  
AIR POCKETS:  
OPEN TO SURFACE: NONE.
2. FLASH/BURRS: NONE > .020"
1. GATE STUB: NONE > .015" REMAINING.

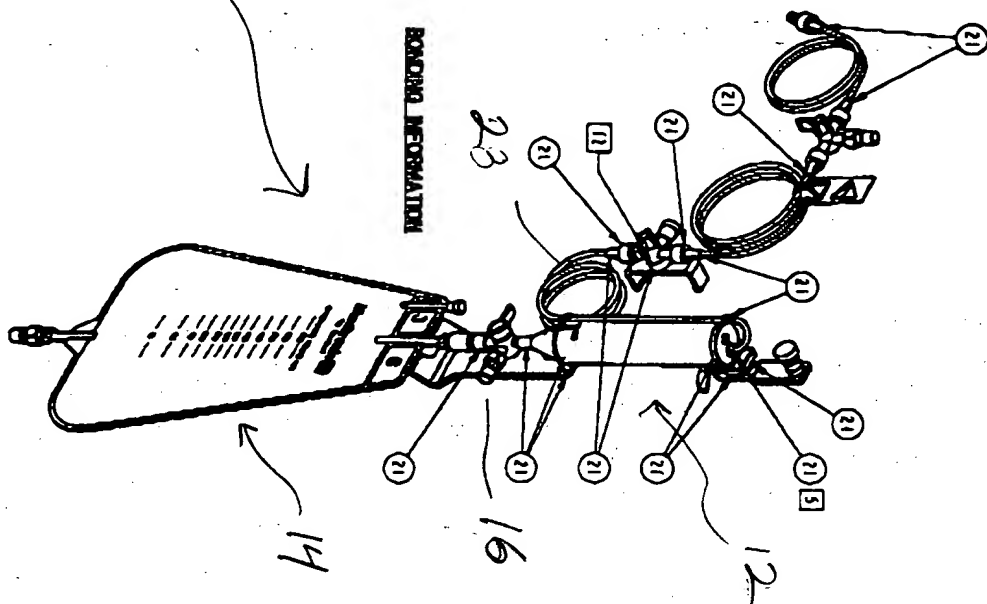
NOTES: UNLESS OTHERWISE SPECIFIED

10653-1  
10972-1  
USED ON

ITEM	PART NO.	DESCRIPTION OR MATERIAL
3	126795	WASHER (DONG-WARNER ADS RESIN)
2	E01003E	FILTER MEMBRANE (PALLETTEX)
1	5020A	HOUSING (EASTMAN KODAK POLYALONE®)
TITLE: FILTER CAP ASSEMBLY		
BECKER EDMS		
MEDTRONIC		
DATE: 11/12/96 BY: 10366-1		
DRAWN BY: 10366-1		
CHECKED BY: 10366-1		
APPROVED BY: 10366-1		

REV'D CO NOT DWN CHG DATE  
A 5363 JAM SC 11/17/96

DRAWING NO. 13031 REV. 01

 KEY 000 NO. 13031 REV. 01  
 SEE SHEET 1


NOTES: SEE SHEET 1 OF 4.

Fig. 4

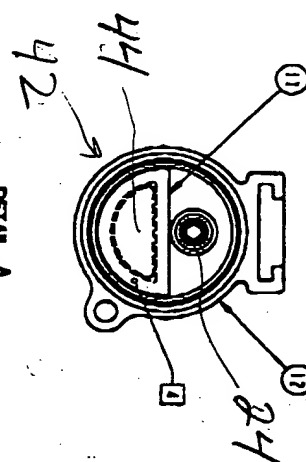


Fig. 7

 DETAIL A  
 SCALE 2/1  
 (VIEW 15 OF BOTTOM OF TOP CAP)


Fig. 6

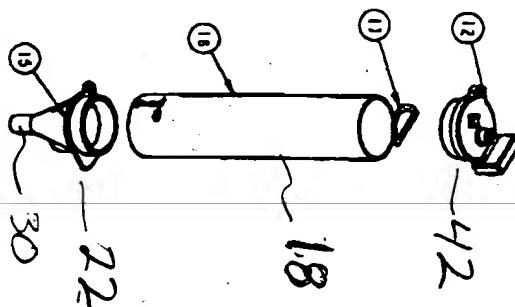


Fig. 5

 DRP CHAMBER ASSEMBLY  
 SCALE 2/1

ITEM	PART NO.	DESCRIPTION
1	13031	NIVEAU DRAINAGE SYSTEM
2	13032	Medtronic 75 (Medtronic 75)
3	13033	Medtronic 75 (Medtronic 75)
4	13034	Medtronic 75 (Medtronic 75)
5	13035	Medtronic 75 (Medtronic 75)
6	13036	Medtronic 75 (Medtronic 75)
7	13037	Medtronic 75 (Medtronic 75)
8	13038	Medtronic 75 (Medtronic 75)
9	13039	Medtronic 75 (Medtronic 75)
10	13040	Medtronic 75 (Medtronic 75)
11	13041	Medtronic 75 (Medtronic 75)
12	13042	Medtronic 75 (Medtronic 75)
13	13043	Medtronic 75 (Medtronic 75)
14	13044	Medtronic 75 (Medtronic 75)
15	13045	Medtronic 75 (Medtronic 75)
16	13046	Medtronic 75 (Medtronic 75)
17	13047	Medtronic 75 (Medtronic 75)
18	13048	Medtronic 75 (Medtronic 75)
19	13049	Medtronic 75 (Medtronic 75)
20	13050	Medtronic 75 (Medtronic 75)
21	13051	Medtronic 75 (Medtronic 75)
22	13052	Medtronic 75 (Medtronic 75)
23	13053	Medtronic 75 (Medtronic 75)
24	13054	Medtronic 75 (Medtronic 75)
25	13055	Medtronic 75 (Medtronic 75)
26	13056	Medtronic 75 (Medtronic 75)
27	13057	Medtronic 75 (Medtronic 75)
28	13058	Medtronic 75 (Medtronic 75)
29	13059	Medtronic 75 (Medtronic 75)
30	13060	Medtronic 75 (Medtronic 75)
31	13061	Medtronic 75 (Medtronic 75)
32	13062	Medtronic 75 (Medtronic 75)
33	13063	Medtronic 75 (Medtronic 75)
34	13064	Medtronic 75 (Medtronic 75)
35	13065	Medtronic 75 (Medtronic 75)
36	13066	Medtronic 75 (Medtronic 75)
37	13067	Medtronic 75 (Medtronic 75)
38	13068	Medtronic 75 (Medtronic 75)
39	13069	Medtronic 75 (Medtronic 75)
40	13070	Medtronic 75 (Medtronic 75)
41	13071	Medtronic 75 (Medtronic 75)
42	13072	Medtronic 75 (Medtronic 75)
43	13073	Medtronic 75 (Medtronic 75)
44	13074	Medtronic 75 (Medtronic 75)
45	13075	Medtronic 75 (Medtronic 75)
46	13076	Medtronic 75 (Medtronic 75)
47	13077	Medtronic 75 (Medtronic 75)
48	13078	Medtronic 75 (Medtronic 75)
49	13079	Medtronic 75 (Medtronic 75)
50	13080	Medtronic 75 (Medtronic 75)
51	13081	Medtronic 75 (Medtronic 75)
52	13082	Medtronic 75 (Medtronic 75)
53	13083	Medtronic 75 (Medtronic 75)
54	13084	Medtronic 75 (Medtronic 75)
55	13085	Medtronic 75 (Medtronic 75)
56	13086	Medtronic 75 (Medtronic 75)
57	13087	Medtronic 75 (Medtronic 75)
58	13088	Medtronic 75 (Medtronic 75)
59	13089	Medtronic 75 (Medtronic 75)
60	13090	Medtronic 75 (Medtronic 75)
61	13091	Medtronic 75 (Medtronic 75)
62	13092	Medtronic 75 (Medtronic 75)
63	13093	Medtronic 75 (Medtronic 75)
64	13094	Medtronic 75 (Medtronic 75)
65	13095	Medtronic 75 (Medtronic 75)
66	13096	Medtronic 75 (Medtronic 75)
67	13097	Medtronic 75 (Medtronic 75)
68	13098	Medtronic 75 (Medtronic 75)
69	13099	Medtronic 75 (Medtronic 75)
70	13100	Medtronic 75 (Medtronic 75)
71	13101	Medtronic 75 (Medtronic 75)
72	13102	Medtronic 75 (Medtronic 75)
73	13103	Medtronic 75 (Medtronic 75)
74	13104	Medtronic 75 (Medtronic 75)
75	13105	Medtronic 75 (Medtronic 75)
76	13106	Medtronic 75 (Medtronic 75)
77	13107	Medtronic 75 (Medtronic 75)
78	13108	Medtronic 75 (Medtronic 75)
79	13109	Medtronic 75 (Medtronic 75)
80	13110	Medtronic 75 (Medtronic 75)
81	13111	Medtronic 75 (Medtronic 75)
82	13112	Medtronic 75 (Medtronic 75)
83	13113	Medtronic 75 (Medtronic 75)
84	13114	Medtronic 75 (Medtronic 75)
85	13115	Medtronic 75 (Medtronic 75)
86	13116	Medtronic 75 (Medtronic 75)
87	13117	Medtronic 75 (Medtronic 75)
88	13118	Medtronic 75 (Medtronic 75)
89	13119	Medtronic 75 (Medtronic 75)
90	13120	Medtronic 75 (Medtronic 75)
91	13121	Medtronic 75 (Medtronic 75)
92	13122	Medtronic 75 (Medtronic 75)
93	13123	Medtronic 75 (Medtronic 75)
94	13124	Medtronic 75 (Medtronic 75)
95	13125	Medtronic 75 (Medtronic 75)
96	13126	Medtronic 75 (Medtronic 75)
97	13127	Medtronic 75 (Medtronic 75)
98	13128	Medtronic 75 (Medtronic 75)
99	13129	Medtronic 75 (Medtronic 75)
100	13130	Medtronic 75 (Medtronic 75)

RELEASED

APPROVED SUBCONTRACTOR: W.L. GORE  
PART NUMBER: 030283

REV	DCO NO	OWN	CHK	DATE
2	7856	LH		11/1/98

7. PORE SIZE: 3µm

6. PACKAGING: PACKAGE ON ROLLS WITH 3" MIN. SPOOL DIAMETER. 1 PART ACROSS MAXIMUM, ON NON-OPAQUE CARRIER. SEALED IN DOUBLE POLYETHYLENE BAGS AND PLACED IN SHIPPING CONTAINER TO PREVENT DAMAGE.

5. LABELING: PART NUMBER, QUANTITY AND MANUFACTURER'S LOT NUMBER.

4. PARTICLES AND FIBERS/CLEANLINESS:  
NO OIL OR GREASE ON PART.

LOOSE:  
PARTICLES: NONE VISIBLE > .025"  
FIBERS: NONE VISIBLE > .050" X .005"  
EMBEDDED:  
PARTICLES: NONE VISIBLE > .010"  
FIBERS: NONE VISIBLE > .040" X .005"

3. SURFACE IMPERFECTIONS:

CREASE, TEARS OR OTHER DAMAGE: NONE  
ROUGH EDGES: NONE > .010"

2. CERTIFICATION: SUPPLIER TO PROVIDE CERTIFICATION INCLUDING: P.O. NUMBER, MEDTRONIC PS MEDICAL P/N AND REVISION, MANUFACTURERS LOT NUMBER, PORE SIZE AND BUBBLE POINT DATA (MEAN & STANDARD DEVIATION)

1. ( ) INDICATES INSPECTION DIMENSION.

NOTES: UNLESS OTHERWISE SPECIFIED.

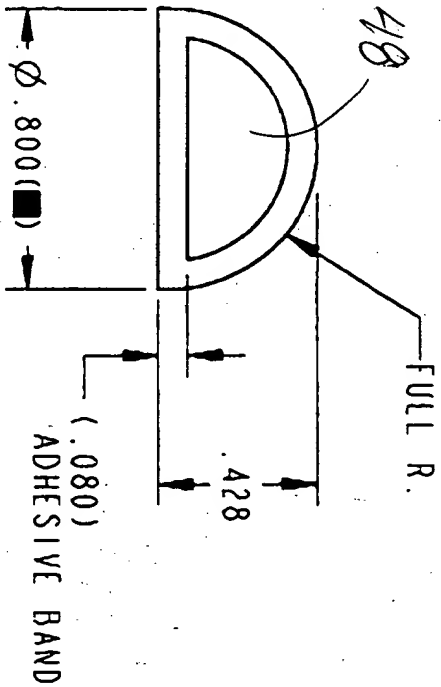


Fig. 8

ITEM		PART NO.		DESCRIPTION OR MATERIAL	
-		-----		GA 2000 ACRYLIC ADHESIVE	
-		-----		PTFE MEMBRANE	
<p><b>HYDROPHOBIC VENT, DRIP CHAMBER</b></p> <p><b>Medtronic</b> Medtronic PS Medical Santee, CA (805) 960-1346</p>					
DWG	L. HAMPTON	DATE	30-Jul-98	APPROVED	DATE
ENG		DATE	11/21/98	SCALE	2/1
TOLERANCES ARE:		DIMENSIONS ARE IN INCHES		ANG ± 0.010	
FILE NO.		13853-1		DWG. NO.	
13853		REV		2	